

Test Report

Product Line **Electrode**
Product **SPEZIAL**
Size(s) mm **2.50X350XVPMD**
Item No. **W000287408**
Lot/Batch **M1MS242269**
Class **AWS A5.1 E 7016**
EN ISO 2560 A E 38 3 B 12 H10

Customer Ref **37809**
Our Reference **820575409**
Quantity **120.0 KG**
Customer **TornboSvejs**

Sallingsundvej 24
ESBJERG N 6715

Chemical analysis (%)

According to EN10204 2.2

C	Si	Mn	P	S	Cr	Ni	Mo	Nb	Cu	V
0.052	0.71	0.98	0.014	0.010	0.05	0.04	0.01	< 0.01	0.06	0.01

Mechanical tests, all weld metal

According to EN10204 2.2

Tensile testing


Impact testing

Cond.	Temp. °C	Rp0.2 MPa	Rm MPa	A5 %	Temp. °C	KV J	Temp. °C	KV J
AW	20	446	533	29	-20	102	-30	92

Remarks

The product identified above has been manufactured, tested and supplied in compliance with a certified ISO 9001 Quality Assurance Programme.

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